



# Roll-and segment rolling machines for screws and particular threads

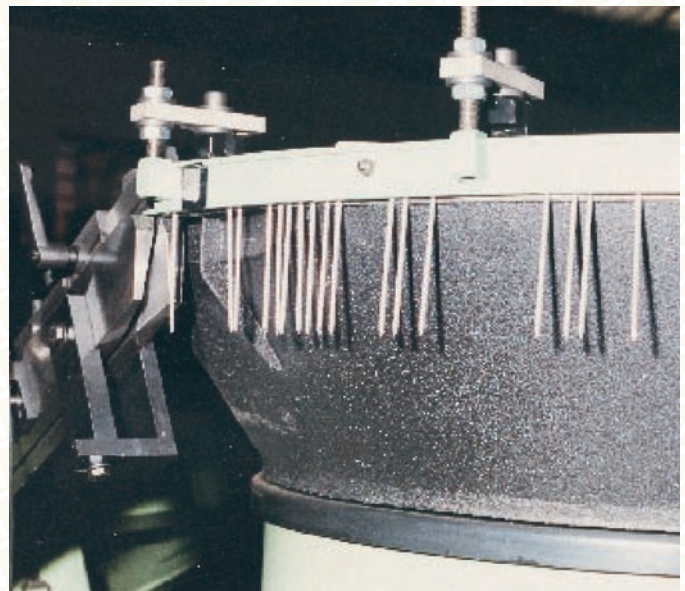
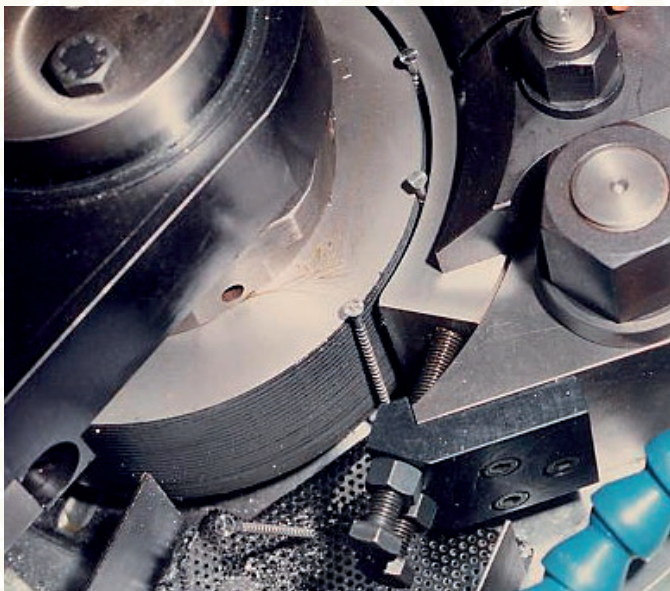
## RS12



### Roller and segment rotary threading machines

Roller and segment rotary threading machines use different kinematics and fit different tools from flat die machines. To deform pieces, they use a central spindle, on which 1 threading

roller and 1 segment are assembled on the tool holder. The screw to be threaded is fed between them by means of a feeder slide.



**Technical features: approximate values.** The machine speed can change according to the material used and the type of item to be rolled. Measures in mm.

Output capacity	Diameter of screw	Length of thread	Max length of shank underhead	Standard tool sizes	Total power of motors	Net weight approx	Machine Sizes
min 200 max 1200	min 5 max 12	min 5 max 70/100	max 150	roll $\varnothing$ 127 sector $\varnothing$ 280	HP 15	Kg. 2200	1800x900 x1700