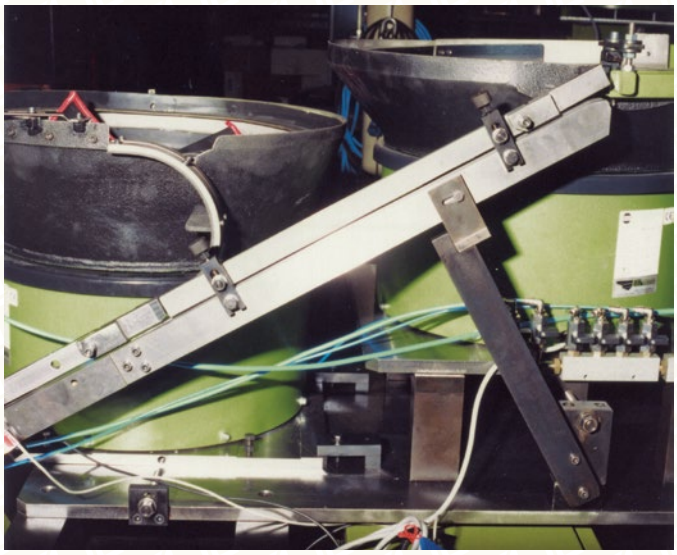
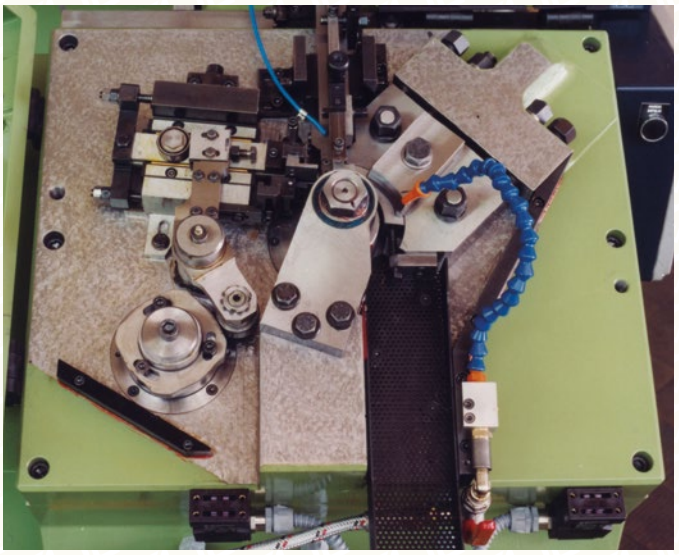
Roll-and segment rolling machines for screws and particular threads

with double feeding **RS6 2C**

Roller and segment rotary threading machines

Roller and segment rotary threading machines use different kinematics and fit different tools from flat die machines. To deform pieces, they use a central spindle, on which 1 threading roller and 1 segment are assembled on the tool holder. The screw to be threaded is fed between them by means of a feeder slide.





Technical features: approximate values. The machine speed can change according to the material used and the type of item to be rolled. Measures in mm.

Output capacity	Diameter of screw	Length of thread	Max length of shank underhead	Standard tool sizes	Total power of motors	Net weight approx	Machine Sizes
min 200 max 1200	min 1,6 max 6	min 4 max 30	50	roll ⌀40 sector ⌀120	HP 7,5	Kg. 900	1300x700 x1500

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